**Job Title:**

Bottling Line Mechanic II

**Reports To:**

Bottling Maintenance Manager

**Position Summary:**

The Bottling Mechanic has the primary responsibility of ensuring that the bottling line equipment is in good working order. He/she will work on the bottling line along-side the Bottling Operators and assist in keeping the line producing. The Bottling Mechanic is expected to respond quickly to problem areas, helping to keep the line producing. He/she will perform emergency repairs, corrective and preventative maintenance on all equipment used in normal operations in the bottling area. Changing the line equipment over for different package runs, making adjustments to fine tune the output and trouble-shooting breakdowns are all normal everyday tasks. In addition, spare parts ordering and line upgrades or ideas should round out the duties of the Mechanic.

**Essential Duties and Responsibilities:**

* Complete understanding of the safety manual for the bottling line.
* Understand, operate and troubleshoot the un-caser machine, bottle blower, accumulation table, spinner machine, filler, corker, foil applicator, all labelers, spinners, and palletizer machines.
* Change over, fine tune, adjust and repair bottling line equipment.
* Perform more complex electrical, VFD, hydraulic and pneumatic repairs on plant systems and bottling line equipment in a safe and efficient manner.
* Able to disassemble and rebuild gearboxes, motors, seals and bearings.
* Ensure optimum equipment operation and efficiency at all times.
* Ability to work and think independently without supervision.
* Teach line operators techniques and tips to optimize their machine’s output.
* Willingness to perform duties productively, efficiently; with good teamwork habits.
* Positively collaborate with the Bottling Line Team to ensure safe and efficient operations of the bottling line.
* Perform PM’s on bottling and auxiliary equipment.
* Complete any required paperwork associated with PM’s and other maintenance activities.
* Assist in training Bottling Line Operators on the operation of the equipment on the line.
* Assist in the tracking of downtime related events on the bottling line.
* Be an active participant in Team Meetings.
* Communicate maintenance needs to the Bottling Maintenance Manager.
* Assist in the organization and cleaning of the Maintenance Shop.
* Contribute to and uphold ISO 9001standards and quality management system policies

**Qualifications:**

* Ability to follow through on projects.
* Ability to lift up to 50 lbs.
* Possesses an array of maintenance tools.
* Complex troubleshooting skills.
* Commitment to excellence and high standards.
* Excellent written and oral communication skills in English.
* Forklift certified a plus.
* Ability to work flexible shifts and weekends when needed.
* 4+ year’s bottling maintenance experience essential.
* Strong problem-solving, mechanical aptitude and tool skills.
* High school diploma or equivalent.

**Physical Demands:**

|  |  |  |  |  |
| --- | --- | --- | --- | --- |
| **Stand** | **C** |  | **Lift/Carry** |  |
| **Walk** | **C** |  | 10 lbs or Less | **F** |
| **Sit** | **O** |  | 11 – 20 lbs | **O** |
| **Handling/Grasping (repetitive motions)** | **O** |  | 21 – 50 lbs | **O** |
| **Reaching Above Shoulder** | **O** |  | 51 – 100 lbs | **O** |
| **Reaching Outward** | **F** |  | Over 100 lbs | **R** |
| **Climb** | **O** |  | **Push/Pull** |  |
| **Crawl** | **O** |  | 12 lbs or Less | **F** |
| **Squat or Kneel** | **F** |  | 13 – 25 lbs | **O** |
| **Bend** | **O** |  | 26 – 40 lbs | **O** |
| **Working at the computer** | **O** |  | 41 – 100 lbs | **R** |
| **Driving** | **R** |  | **Near Vision** (closer than arm’s length) | **F** |
| **Respirator Use** | **R** |  | **Far Vision** (farther than arm’s length) | **F** |
| **Other Personal Protective Equipment Use** | **C** |  | **Color Vision** | **O** |

|  |  |
| --- | --- |
| **N** (Not Applicable) | Activity is not applicable to this occupation. |
| **R** (Rarely) | Occupation requires this activity several times a month (not daily) |
| **O** (Occasionally) | Occupation requires this activity up to 33% of the time (0-2.5+hrs/day) |
| **F** (Frequently) | Occupation requires this activity from 33% - 66% of the time (2.5-5.5+ hrs/day) |
| **C** (Constantly) | Occupation requires this activity more than 66% of the time (5.5+ hrs/day) |

The above information is representative of the work performed in this position, however it is not all-inclusive. The omission of a specific duty or responsibility does not exclude it from the position if the work is similar or related to the essential duties and responsibilities.Other tasks may be assigned as needed.

Reasonable Accommodations Statement:

To perform this job successfully, an individual must be able to perform each essential duty satisfactorily. Reasonable accommodations may be made to enable qualified individuals with disabilities to perform the essential functions.